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**Technical Data Sheet 05954; 05955;**  
**39004**

**Public**

Rev:1

Effective: 02/07/2007

Status: Active

## 3M™ Super Duty Rubbing Compound

### Data Sheet

| 3M Part No.(s) | 3M Part Descriptor(s) |
|----------------|-----------------------|
| 05954          | Quart (6 / case)      |
| 05955          | Gallon (4 / case)     |
| 39004          | 16 fl oz (6 / case)   |

3M Fax on Demand Identification Number : 05954

#### Description

3M Super Duty Rubbing Compound is a heavy cut rubbing compound that effectively removes coarse sand scratches and oxidation from paint.

#### Features, Advantages, Benefits

|                   |   |
|-------------------|---|
| <b>Features</b>   | <ul style="list-style-type: none"><li>● Heavy cut compound</li><li>● Applied by machine or hand</li></ul>   |
| <b>Advantages</b> | <ul style="list-style-type: none"><li>● Maintains high rate of cut with constant pressure</li><li>● Remains wet on the job with little or no mess</li></ul>       |
| <b>Benefits</b>   | <ul style="list-style-type: none"><li>● Effectively removes grade 1000 sand scratches and other coarse scratches</li><li>● Removes oxidation from paint</li></ul> |

#### Typical Physical Properties

|                                   |                     |
|-----------------------------------|---------------------|
| <b>Container</b>                  | Various (see above) |
| <b>Color</b>                      | Brown               |
| <b>Consistency</b>                | Viscous liquid      |
| <b>Viscosity (CPS) Brookfield</b> | 14000 - 18000 cP    |
| <b>Viscometer</b>                 |                     |
| <b>Volatile Organic Compounds</b> | < 17% by weight     |
| <b>Density</b>                    | 11.2 lb / gal       |
| <b>Flash Point - °F</b>           | 160F                |
| <b>pH</b>                         | 7.5 - 8.5           |

#### Product Uses

Effectively removes grade 1000 sand scratches and other coarse scratches. Also removes severe oxidation from paint.

#### Performance Properties

Not applicable

## Handling and Application Information

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### **Directions for Use**

Compound using an air or electric buffer equipped with a 3M™ Wool Compounding Pad. Do not apply in direct sunlight or onto a hot surface.

1. Shake container well before using.
2. Apply enough compound to work a two-foot by two-foot area.
3. Buff area using light to medium pressure. Reduce pressure as compound begins to dry.
4. Remove compound spatter from adjacent panels before buffing the next panel.

To enhance the finish, remove compound swirl marks using 3M™ Perfect-It™ 3000 Swirl Mark Remover (PN 39012).

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### **Applications**

Effectively removes grade 1000 sand scratches and other coarse scratches. Also removes severe oxidation from paint.

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### **Storage and Handling**

PROTECT FROM FREEZING. When stored at room temperature, product shelf life is 36 months from date of manufacture.

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### **Precautionary Information**

Refer to Product Label and Material Safety Data Sheet for Health and Safety Information before using this product

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### **Country**

US

**This document is public. It may be distributed.**

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### **Warranty and Limited Remedy**

This product will be free from defects in material and workmanship at the time of shipment. 3M MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR PARTICULAR PURPOSE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's application. If this product is defective, your exclusive remedy and 3M's and seller's sole obligation shall be, at 3M's option, to replace the product or refund the purchase price.

**LIMITATION OF LIABILITY: 3M and seller will not be liable for any loss or damage arising from this 3M product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability.**

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### **For Additional Health and Safety Information**

3M Automotive Aftermarket Division

3M Center, Building 223-6N-01

Saint Paul, MN 55144-1000

1-877-666-2277 (1-877-MMM-CARS)

Material Safety Data Sheets and Technical Data Sheets are also available by calling Fax on Demand 1-800-305-0419.

Help Line 1-800-621-5455 (US) 1-650-596-4407 (International).

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**3M Fax on Demand/MSDS Identification Number 05954**

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